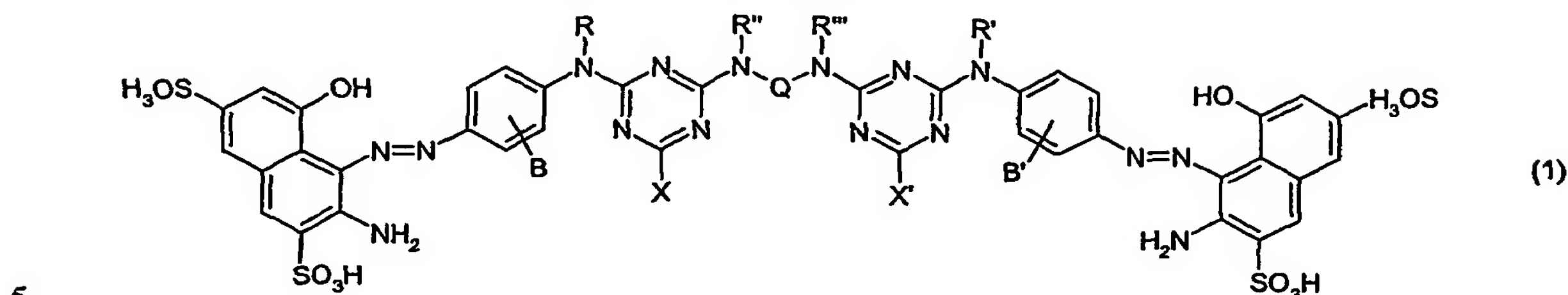


CLAIMS

1. A compound of Formula (1) and salts thereof:



wherein:

B and B'

are each independently -SO₃H, -COOH, substituted alkoxy, substituted alkyl, un-substituted alkoxy, un-substituted alkyl, or -PO₃H₂;

10 Q

is an organic aliphatic linking group, which is either a un-substituted or substituted alkyl group which is not interrupted by any hetero atom or a un-substituted or substituted alkyl ether group comprising one oxygen atom or is a un-substituted or substituted alkyl polyamine group comprising one or two or more nitrogen atoms;

15

R, R', R'' and R'''

are each independently H or un-substituted or substituted alkyl;

X and X'

are each independently a labile atom or group ;

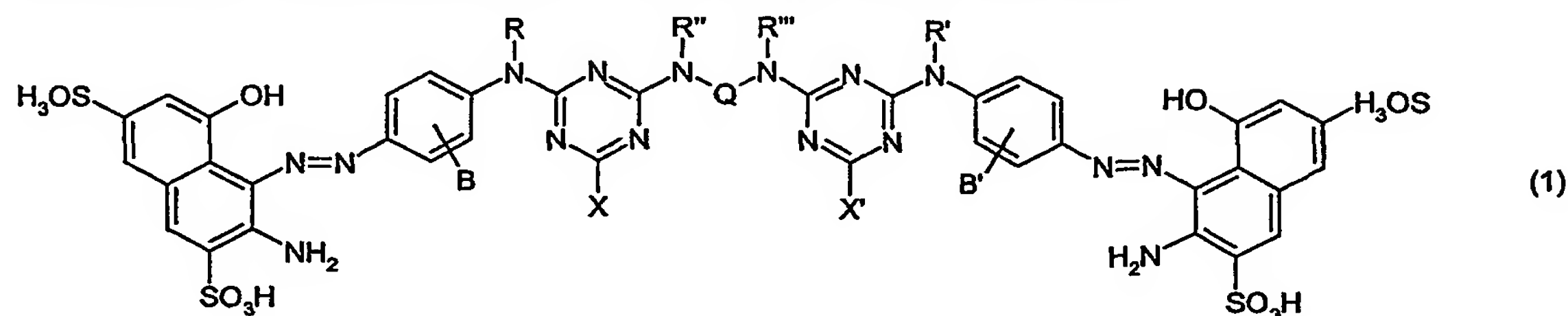
20 2. A compound according to claim 1 characterized in that the organic aliphatic linking group Q is alkylene, preferably C₂₋₂₀-alkylene, or C₂₋₂₀-alkylenylene.

3. A compound according to claim 2 characterized in that the organic aliphatic linking group Q is C₁₋₄-alkylene groups or substituted C₁₋₄-alkylene groups.

25 4. A compound according to any claim 1 to 3 characterized in that X or X' both are F or Cl.

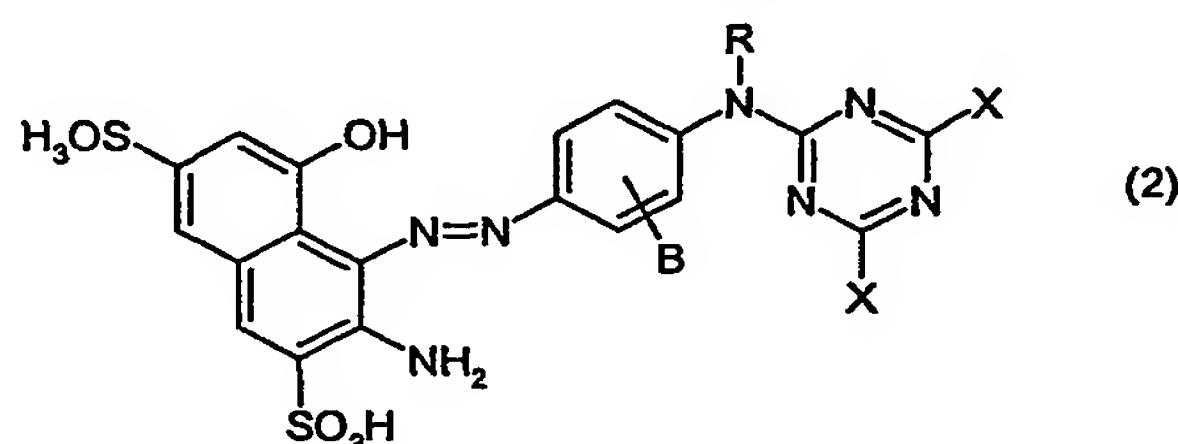
5. A compound according to any claim 1 to 4 characterized in that B or B' both are ortho to the diazo bridge and signify -SO₃H.

6. A process for the production of the compounds of formula (1)



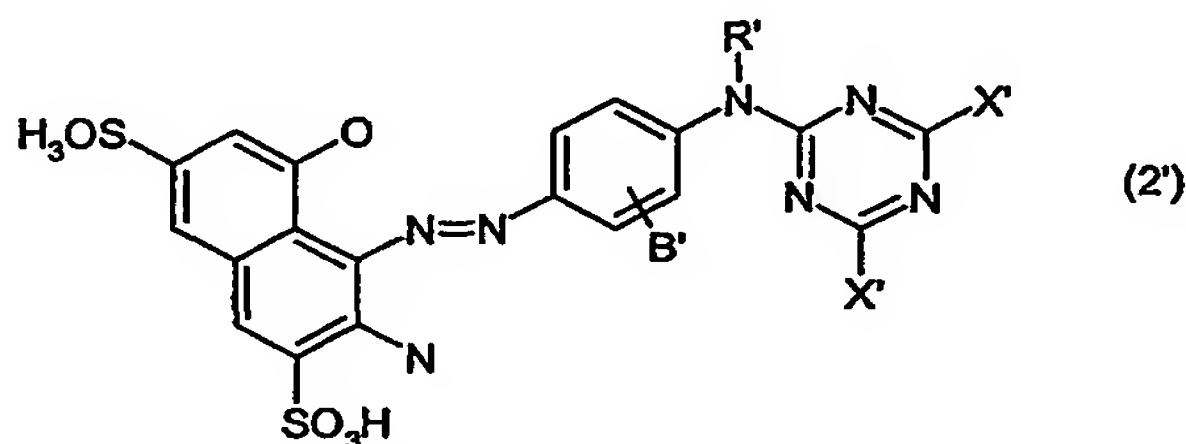
according to claim 1

- 5 condensing a compound of the formula $\text{HN}(\text{R}'')\text{QN}(\text{R}''')\text{H}$ with approximately one molar equivalents of a compound of the Formula (2):



and then reacting the reaction product of the compound of the Formula $\text{HN}(\text{R}'')\text{QN}(\text{R}''')\text{H}$ with the compound of the Formula (2) with a compound of Formula (2')

10 (2')



wherein B, B', Q, R, R', R'', R''', X and X' have the meaning as hereinabove defined.

7. A process of dyeing or printing or ink jet printing hydroxy-group-containing or nitrogen containing organic substrates, wherein the dyeing or printing is effected with compounds according to any one of the claims 1 to 4, their salts or with mixtures thereof.
- 15

8. A process according to claim 7, for dyeing or printing leather or fibrous materials, which consist of or contain natural or synthetic polyamides or natural or regenerated cellulose.
- 20

9. Process according to either of the claims 7 or 8, for dyeing or printing or ink jet printing textile material, which consists of or contains cotton.

10. Hydroxy group-containing or nitrogen containing substrates which are dyed
5 or printed or ink jet printed in accordance with any of the claims 7 to 9.

11. The use of compounds according to any one of the claims 1 to 4, their salts or mixtures thereof in dyeing or printing or ink jet printing hydroxy group-containing or nitrogen containing substrates.

10

12. Ink jet inks comprising compounds according to any one of the claims 1 to 4, their salts or mixtures thereof